



Covestro Corporate Commitment

**Forced labour, slavery, and human
trafficking**

UK Modern Slavery Act Statement
(financial year ending 31st December 2024)



Corporate Commitment against forced labour, slavery, and human trafficking (financial year 2024)

Purpose

This statement is made in relation to [Section 54 of the UK Modern Slavery Act 2015](#) (the “Act”). Covestro’s understanding of slavery and servitude, forced or compulsory labour and human trafficking is based on the definitions given in the Act. Covestro has zero tolerance to any form of forced labour, modern slavery or human trafficking. We are committed to always acting ethically and with integrity and transparency in our business dealings. This statement sets out Covestro’s approach to safeguard against modern slavery in our business operations and supply chain.

Our Business

In our core business, Covestro produces precursors for polyurethane foams and the high-performance plastic polycarbonate as well as precursors for coatings, adhesives, sealants, and specialty products, including films. Other noncore precursors in Covestro’s product portfolio include chlorine and by-products like styrene. Our materials are used in many areas of modern life, such as insulation for refrigerators and entire buildings, laptop and smartphone cases, medical technology, as well as scratch-resistant and fast-drying vehicle coatings and film coverings for personal identification cards.

Covestro is organized in seven business entities. The Performance Materials segment focuses on delivering Covestro’s standard polyurethanes, standard polycarbonates, and base chemicals. The Solutions & Specialties segment comprises six business entities: Engineering Plastics, Coatings & Adhesives, Tailored Urethanes, Thermoplastic Polyurethanes, Specialty Films, and Elastomers. Covestro’s Solutions & Specialties business comprises a variety of polymer products including polycarbonates, precursors for coatings and adhesives, MDI specialties and polyols, thermoplastic polyurethanes, specialty films, and elastomers.

In the reporting year, Covestro operated 46 production sites and 13 Research and Development facilities in 21 countries in the EMLA, NA, and APAC regions. Covestro procured goods and services from some 15,000 suppliers for €12.0 billion. The procurement spending of Covestro’s main sites in Germany, the United States, and China accounted for 77% of Covestro’s global spending. Most of this amount - 84% - went to local suppliers in the individual countries.



Covestro Commitments

The respect for human rights is an integral element of the business policies at Covestro and guides our social responsibility efforts. Covestro is committed to respecting and safeguarding human rights on the basis of the [United Nations \(UN\) Declaration of Human Rights](#), [“Tripartite Declaration of Principles concerning Multinational Enterprises and Social Policy”](#) from the International Labour Organization (ILO) and the [UN Guiding Principles on Business and Human Rights](#). Covestro is a member of the [UN Global Compact](#) and actively supports the national action plans and applicable national legislation on corporate human rights due diligence. Therefore, Covestro commits to apply due diligence to prevent violations in all our activities and throughout our global supply and value chains. A key component of our commitment is zero tolerance towards child labour, forced labour, slavery, and human trafficking.

Organizational Responsibility for Human Rights Risk Management

The Board of Management of Covestro has appointed the head of the Group Quality department within the Group Innovation & Sustainability function as the Group Human Rights Officer. The Group Human Rights Officer, in its function, reports directly to the Board of Management and is responsible for overseeing the human rights risk management system. In addition, the heads of the corporate functions who are responsible for the relevant, prioritized human rights focus areas, are appointed as Human Rights Risk Owners.

To support the Board of Management, the Group Human Rights Officer, and the Human Rights Risk Owners, Covestro has established a cross-departmental working group (Human Rights Office), which is responsible for fully integrating human rights requirements into the group’s activities, including safeguards against forced labour, slavery, and human trafficking. The Human Rights Office works under the guidance of the Global Human Rights Officer and its human rights-related responsibilities include developing and implementing the comprehensive management approach, systematically assessing risks, such as modern slavery, prioritizing and monitoring the implementation of individual measures, planning and conducting trainings, preparing reports for the Board of Management, and communicating about this issue in general. The involved functions are responsible for, among other things, identifying and assessing risks and developing measures and monitoring their effectiveness. These measures are designed and implemented in the departments in consultation with the Human Rights Office.

Comprehensive Human Rights Due Diligence Process

Covestro has established a comprehensive due diligence process to safeguard human rights in our business activities. The overarching management approach is based on



the [UN's Guiding Principles on Business and Human Rights](#), the "[Guidelines for Multinational Enterprises](#)" from the [Organization for Economic Cooperation and Development \(OECD\)](#) and operates in line with applicable national legislation on corporate human rights due diligence. This overarching management approach is a continual process comprising the six core elements described below.

Covestro Policies

The principles of human rights and environmental due diligence at Covestro are delineated in various Corporate policies, Group regulations, and its [Supplier Code of Conduct](#). In these documents, Covestro has specified key international conventions and principles as the basis of its conduct and its expectations to business partners worldwide. These documents are published either on Covestro's website or on its internal intranet to ensure accessibility for the relevant stakeholders.

Covestro's corporate commitment to safeguarding human rights ([Human Rights Policy Statement](#)), which describes Covestro's human rights strategy to exercise proper regard for our due diligence obligations, is anchored in the necessary operational policies and procedures and has been published on our website. The human rights policy statement is reviewed annually, updated if needed and subsequently adopted by the Board of Management.

Within the supply chain, Covestro regards adherence to sustainability standards as a fundamental factor in value creation and an important lever for minimizing risks. Both current and new Covestro suppliers must meet not only economic standards but also social, ethical, and environmental standards as well as those related to corporate responsibility. All standards, also in regard to the prevention of modern slavery, are defined in Covestro's [Supplier Code of Conduct](#).

Human Rights Risk Analysis

The starting point for human rights due diligence at Covestro is a risk analysis that identifies and assesses actual or potential adverse impacts on human rights that Covestro could cause, contribute to, or which we could be directly linked with, as a result of our business activities. The comprehensive risk analysis, which is performed every three to four years, first identifies all potential human rights risk areas, including the worst forms of human rights violations which includes forced labour and modern slavery risks. The relevant risks are then discussed with respective business entities and corporate functions on an annual and on an ad-hoc basis and are prioritized for further management, depending on the gross assessment of the severity of the potential human rights violation and its likelihood of occurrence. On a yearly and on an ad-hoc basis, Covestro's Human Rights Risk Owners assess and prioritize the



human rights risks in their focus areas. Potential human rights violations assigned the highest degree of severity based on the scale, scope, and irremediability of the potential violation, always take top priority. Findings from this risk analysis are continually updated by the Human Rights Office, taking relevant information obtained from internal and external sources into account, such as from Covestro's grievance mechanism.

For our suppliers, we analyse and prioritize human rights risks using a combination of country and industry or sector risks based on recognized external sources, which include modern slavery country indices and industry indicators for child and forced labour risks. In a second step, we consider our ability to influence our suppliers to further prioritize these risks.

In the reporting year, Covestro again performed the comprehensive risk analysis in combination with the materiality analysis and identified human rights focus areas along the value chain. No grievances were reported in the reporting year that could have been analysed in the human rights-related risks analysis conducted in the year 2024. In addition, there was no need to perform an ad-hoc risk analysis, e.g., due to a material change in Covestro's business activities.

Prioritized Risks

For our own business activities, the human rights risks of child labour, forced labour and all forms of slavery, the occupational health of our workers, environmental pollution and violation of land rights were globally prioritized in the reporting period and local human rights-related risks of our water consumption in India were prioritized for further management as part of the human rights management system. Additionally, the material risks of child labour and forced labour and all forms of slavery were prioritized for certain supplier industry and country combinations.

Forced labour is prioritized for its severity. For the chemical production industries, we consider the likelihood for forced labour, modern slavery, and human trafficking to be generally low. However, the salient risks of forced and child labour are prioritized for certain supplier industry and country combinations. In adjacent areas like supply chain services, including logistics, we also assess a higher likelihood of the potential risk for forced labour.

Preventative & Remedial Measures (including Training & Dialogue)

Covestro's Human Rights Risk Owners assess the suitability of existing preventive measures in accordance with the risk-based approach recommended in the UN



Guiding Principles and, if necessary, implement appropriate new measures to prevent or mitigate adverse impacts on human rights for the prioritized human rights risks.

Own Business Area

Many measures in the areas of health and safety, product safety, compliance, human resources, and sustainable supplier management have long been implemented at Covestro and aim to prevent or mitigate adverse impacts on human rights. Most of these measures are already integrated into Covestro's existing Group-wide management systems, including the integrated Health, Safety, Environment, Energy, and Quality (HSEQ) management system, the compliance management system, the human resources process landscape, and other corporate governance frameworks.

The cross-functional Human Rights Office organizes trainings on human rights aspects that are relevant to the activities of the Group and its value chain. In addition, the Human Rights Office provides regular information about human rights in the company and advises corporate functions on how to fully integrate the human rights requirements, of which modern slavery are included, into Covestro's management systems.

In the reporting year, the web-based training course on Covestro's approach to human rights that was developed and rolled out worldwide as part of a global learning initiative in 2023 continued to be available to all Covestro employees. Specifically in the corporate Group Procurement function, function-wide training events on the topic of human rights were held in the reporting year. These training events were used to teach employees the principles of human rights, and to explain our human rights management approach, risk analysis of direct suppliers, including the results, and the planned future steps.

If there are reasonable indications of human rights violations within Covestro, the local Compliance Officer investigates the facts based on Group-wide standards which are outlined in our Group compliance policy. If Covestro has directly caused a human rights violation, Covestro is committed to work quickly to stop or change the responsible business activities in order to end the violation. Any human rights violation caused by a Covestro employee is evaluated and appropriate mitigation measures may be taken accordingly. There were no concrete indications of human rights violations, such as forced labour, within the Covestro organization in the reporting year.



Vis-à-vis Direct Suppliers

In the supply chain of Covestro, the Supplier Code of Conduct is integrated into the electronic ordering systems and contracts across the Covestro Group. Covestro expects its suppliers and subcontractors to agree to the principles in this Code of Conduct and implement these standards in the upstream supply chain. New and renewed supply agreements in particular contain special clauses requesting suppliers to observe the sustainability requirements contained in the Code of Conduct, including those related to the prevention of child and forced labour, and entitling Covestro to review their compliance. Covestro is a member of [Together for Sustainability \(TfS\)](#), a joint initiative of the chemical industry that now includes 55 companies. This industry-led initiative pursues the goal of establishing a program of global standards for responsibly sourcing goods and services and standardizing supplier evaluation methods worldwide.

Using a standardized TfS assessment process, Covestro evaluates whether the suppliers maintain the required sustainability standards. A structured prioritization process is then carried out to select the suppliers to be evaluated and either an online assessment or an on-site audit is initiated for these suppliers – provided that there are no current results. In addition, further actions are defined for suppliers where a concrete human rights risk was identified. These include targeted human rights trainings on child labour and forced labour, supplier dialogues, contractual obligations, and online assessments or on-site audits.

In addition, dialogue and close collaboration are essential in enabling suppliers to successfully comply with Covestro's requirements. Covestro therefore offers its suppliers a range of opportunities for training and dialogue. This provides the foundation for building reliable relationships and enables Covestro to identify and eliminate issues at an early stage. Continuously improving suppliers' sustainability performance is a priority for Covestro and is supported by the TfS initiative, which regularly organizes annual education and training courses, also on forced labour, for example. The TfS Academy – a knowledge-sharing platform for procurement employees and their suppliers – provides access to a large number of courses in several languages. Trainings include introductory courses to human rights, focal courses on specific aspects such as forced labour, along with courses focusing on supplier human rights due diligence.

If there are reasonable indications of human rights violations in Covestro's supply chain, we investigate them carefully and consistently. Covestro expects our business partners to cooperate in clarifying the surrounding facts within a reasonable timeframe. If Covestro determines that business activities have contributed to or are indirectly



linked to human rights violations through one of its direct or indirect suppliers, Covestro is prepared to take measures to address the violation. Depending on the severity of the violation, Covestro reserves the right to respond appropriately in connection with its business partners. There were no indications of human rights abuses within Covestro's supply chain in 2024.

Complaints Procedure

Covestro expressly encourages reporting of suspected human rights violations in the Group as well as at suppliers' companies. Suspected human rights violations can be reported using a whistleblower system consisting of a global hotline and an online tool. Covestro therefore enables employees and third parties to anonymously inform Covestro of any potential violations at our direct or indirect suppliers. Covestro investigates cases of suspected human rights violations by following a defined process based on the involvement of (potentially) affected stakeholders. To enhance the transparency of how reported complaints are handled, an [operating procedure](#) for the Group's grievance mechanism is published on our website. The accessibility of the grievance mechanism was further improved in the reporting year by expanding the available languages of our grievance procedure. No confirmed human rights violations were reported through the Group-wide grievance mechanism in 2024.

Effectiveness Monitoring

Appropriate qualitative and quantitative indicators along with internal and external sources are used to assess the effectiveness of Covestro's human rights measures, in the existing management processes, at preventing adverse impacts on human rights. The corporate functions represented in the Human Rights Office report on the implemented measures and any potential findings regarding their effectiveness. Additionally, the effectiveness of the complaints procedure and remedial actions are reviewed annually and on an ad-hoc basis as needed. The appropriateness and effectiveness of the human rights risk management system is reviewed by the Group Human Rights Officer. In addition, the Corporate Audit function regularly reviews our activities in objective and independent audits.

In addition, none of the supplier assessments conducted in 2024 revealed any indication of child or forced labour. Covestro saw no reason to terminate a supplier relationship in the reporting year or in the previous year on account of an externally determined result or a serious sustainability deficit, e.g., human rights violations like forced labour.

Reporting

Every year, Covestro communicates our human rights activities to the public in its Group Management Report, which is assured by external auditors. Moreover, the Group Human Rights Officer and the Human Rights Office report regularly (no less than once a year) to the Board of Management on the status of human rights due diligence and the systematic integration of these requirements into the management systems at Covestro.

Approval for this Statement

This statement was approved by the Board of Management of Covestro AG on April, 14th 2025.



Dr. Markus Steilemann
Chief Executive Officer